

Kitemark™ Certificate

This is to certify that:

Alumasc Building Products Ltd
T/A Alumasc Water Management Solutions
Station Road
Burton Latimer
Kettering
NN15 5JP
United Kingdom

Holds Certificate Number:

KM 613802

In respect of:

BS EN 877

Cast iron pipes and fittings, their joints and accessories, for the evacuation of water from buildings.

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

First Issued: 2014-12-19

Latest Issue: 2024-10-25

Effective Date: 2024-10-25

Expiry Date: 2027-10-03



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Kitemark™ Certificate

No. KM 613802

BS EN 877:1999+A1:2006 - Cast iron pipes and fittings, their joints and accessories for the evacuation of water from buildings.

The scope of this Certificate covers the following products.

Socketless Soil and Waste Systems - Harmer SML Range for Above Ground use.

Products	Description	Nominal size (DN)
Pipes:	Available in 3m standard lengths	50, 70, 100, 125, 150, 200, 250, 300

Fittings Range

Bends:	Single 30° 45°	50, 70, 100, 125, 150, 200, 250, 300
	Single 15° 68° 88°	50, 70, 100, 125, 150, 200
	Double 88°	50, 70, 100, 125, 150
	Long double 88°	70, 100, 125, 150
	Single short radius access bends 88°	70, 100, 150
	Single long radius access bends 88°	100
	S-Bends offset 65mm, 130mm, 200mm	100
Branches:	Single 45° & 68°	50x50, 70x50/70, 100x50/70/100, 125x50/70/100/125, 150x100/125/150, 200x100/125
	Single 45°	150x70, 200x70/150/200, 250x100/125/150/200/250, 300x100/125/150/200/250/300
	Single 88°	50x50, 70x50/70, 100x50/70/100, 125x50/70/100/125, 150x100/125/150
	Single with long spigot 88°	100 x 100
	Single access swept entry 88°	70x70, 100x50/70/100, 150x100/150
	Double 45°	100x100, 150x100, 150x150, 200x200
	Double 68°	100x100x100, 125x100x100
	Double 88°	100x50x50, 100x70x70, 100x100x100, 150x100x70, 150x100x100

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.

Kitemark™ Certificate

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BS EN 877:1999+A1:2006 - Cast iron pipes and fittings, their joints and accessories for the evacuation of water from buildings.

Socketless Soil and Waste Systems - Harmer SML Range for Above Ground use (continued)

Fittings Range (continued)

Branches:	Corner 88°	100x70x70, 100x100x100, 125x70x70, 125x100x100, 150x100x100
	Corner with long spigot 88°	100x100x100
Reducers:		70x50, 100x50/70, 125x50/70/100, 150x50/70/100/125, 200x100/125/150, 250x150/200, 300x150/200/250

Accessories

Couplings:	Harmer Grip	50, 70, 100, 125, 150, 200
	Harmer Duo	50, 70, 100, 125, 150, 200, 250, 300
	Ductile Iron	50, 70, 100, 150, 200
End caps/plugs:		50, 70, 100, 125, 150, 200, 250, 300/100, 125, 150, 200
Traps:	Branch/ Plain/ Stench	50, 70, 100, 125, 150, 200 / 100 / 70, 100, 125, 150
Connectors:	Flanged/sleeved/manifold	100, 125, 150, 200
	Brackets/supports Downpipe supports/bearing rings	50, 70, 100, 125, 150, 200, 250, 300

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Socketless Soil and Waste Systems - Harmer SML Range for Below Ground use.

Products	Description	Nominal size (DN)
Pipes:	Available in 3m standard lengths	100, 150, 200, 250, 300

Fittings range

Bends:	Single 15°, 30°	100, 150
	Single 45°	100, 150, 200, 250,300
	Single medium radius 45°	100, 150
	Single long radius 22°	100
	Single long radius 88°	100, 150
	Single long radius access 88°	100
	Single rest bend 88°	100, 150
Branches:	Single 45°	100x100, 150x100, 150x150, 200x100 200x150, 200x200, 250x250, 300x300
	Single 88°	100x100, 150x100, 150x150
	Double 45°	100x100x100, 150x100x100, 150x150x150
	Double 68°, 88°	100x100x100
	Single access swept entry 88°	100
Reducers:		150x100, 200x100, 200x150, 250x150 250x200, 300x150, 300x200, 300x250
Traps:	Plain	100
Access Pipes:	Access pipe round door	100
	Access pipe rectangular door	100, 150, 200, 250, 300

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Socketless Soil and Waste Systems - Harmer SML Range for Below Ground use (continued)

Accessories

Products	Description	Nominal size (DN)
Couplings:	Harmer Duo (Stainless)	100, 125, 150, 200
	Harmer two part (Ductile iron)	100, 150, 200
End caps:	Blank ends	100, 150, 200, 250, 300
Bracket:	Two part (Ductile iron)	100, 150, 200
Inspection Chamber:	Single Round 45°	100x100, 150x100, 150x150
	Single Square 45°	100x100, 150x100, 150x150
	Double Rectangular 45°	100x100, 150x100, 150x150
Bellmouth Gulley		100/150
Puddle flange:	Two part	100, 150
Cleaning Arm:	Long 45°	100
Blank Cover:		200
Grate Cover		200

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