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# Rain to drain solutions that set the standard for urban water management

Alumasc is a UK-based supplier of premium building products. The majority of the group's business is in the area of sustainable building products which enable customers to manage energy and water use in the built environment.

Alumasc Water Management Solutions provide 'Rain to Drain' solutions, that set the standard for urban water management. They include: **Skyline** Fascias, Soffit & Copings; **Alumasc Rainwater** Gutters & Downpipes; **Harmer** Building Drainage; **Wade** Building Drainage and **Gatic Drainage** & **Engineered Access Covers.** 

Under the AWMS banner, customers benefit from rainwater and drainage products that capture, retain and control the flow of rainwater in the most effective way inside and outside buildings.











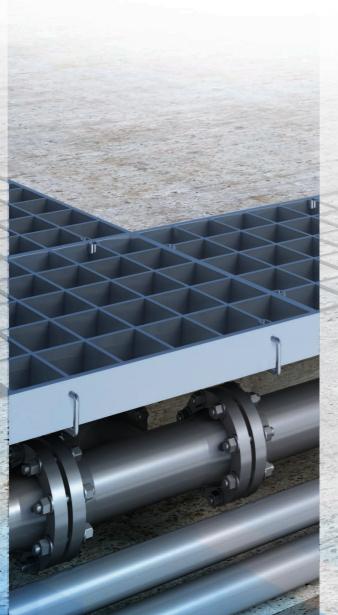
www.alumascwms.co.uk

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# GATIC

## DRAINAGE & ACCESS COVERS

Gatic COEX is a comprehensive system of single, duct and multi span access covers and frames for use in slow moving traffic situations, where chequer plate, deep steel recessed or concrete slabs might otherwise be installed and a sealing facility is not required. COEX offers the versatility of a galvanised steel frame combined with the rigidity and durability of ductile iron covers. This enables shallower covers to be used which are therefore lighter than deep steel or concrete slabs. Thus offering a competitively priced long-term solution to protecting cables, pipes and underground equipment.



## **Cover types**

Covers are recessed for concrete infill or solid top according to specifier preference.

### Concrete infill recessed covers

Recessed covers are designed for filling with concrete as specified in BS EN 124 - C45 - 45 N/mm2 for a test cube of 150mm, or a 40N/mm2 for a test cylinder 150mm diameter x 300mm high, using a 10mm coarse aggregate.

### Anti-slip surface covers

Concrete infill covers provide a non-slip surface similar to the surrounding areas. Solid top covers incorporate a raised lozenge pattern on the surface.

### Materials

The components of COEX covers are manufactured from the following materials:

Ductile iron components to BS EN 1563 Side frames and structural steel sections (removable beams) to BS EN10365

### Non-rocking

Correctly installed, COEX covers will be non-rocking under slow moving traffic.

### Easy removal/replacement

The machined underside seating face of COEX covers allows the sliding out of covers for easy removal or replacement.

## Operator control

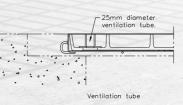
Jack screw operating keys locate positively and securely into COEX, allowing the operator maximum control during operation.

### Ventilation

Ventilation can be provided by fitting four 25mm diameter ventilation tubes in recessed covers.

### Closed keyways

COEX cover keyways are closed and fitted with plastic plugs to prevent the ingress of dirt.



## Loadings

### All COEX covers

will withstand test load and maximum permanent set criteria specified in BS EN 124 for each loading category. Recessed covers are tested in their as service condition.

### Secure support

The clear opening width between supporting frames are at least 7mm greater than the pit/chamber design to allow for minor deviations in pit construction dimensions.

### Beam wallbox

Supporting beams in COEX Multispan units are easily removed with appropriate lifting equipment for access to the total chamber area. Beam wallboxes do not project into the chamber opening.

### **Finishes**

Covers are coated with a black bituminous solution that acts as a temporary protection during transit, Removable supporting steelwork and side frames are galvanised to BS EN ISO 1461

### Installation

Consignments of COEX units are accompanied by comprehensive installation instructions.

### **Environmental commitment**

Responsibility towards the environment is our primary concern. Our customers often now demand products that are made from recycled and recyclable materials, supplied by companies with robust environmental policies to reduce the environmental impact of their projects for future generations.

### Gatic services

Gatic offers a full support service to specifiers and contractors, including Computer Aided Design. AutoCAD compatible details of all Gatic products are available. Please consult our technical department for assistance.

In view of our commitment to product improvement, we reserve the right to alter designs without notice. Design changes will not adversely affect the performance or loading capability of our products.

## **Medium Duty**

## Single Covers and Frames

Suitable for 5 tonne slow moving pneumatic wheel load. Cover test load - 250kN

## **Recessed Top Covers**

	Pit clear opening sizes L x S	Cover type
	750 x 300	CDLF
	600 x 450	CRRF
	750 x 450	CRRF
(	600 x 600	CDLF
	750 x 600	CDLF
	900 x 600	CDLF
	750 x 750	CDLF
	900 x 750	CDLF
	900 x 900	CDLF
	600 x 1050	CDM
	750 x 1050	CDM
	1000 x 1050	CDM
	600 x 1200	CDM
	750 x 1200	CDM



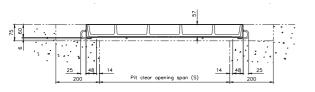
**Recessed Top Cover** Type CDM, CDLF or CRRF



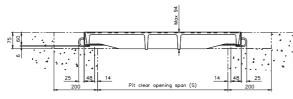
Solid Top Cover Type CDLS, CRSD

## Solid Top Covers

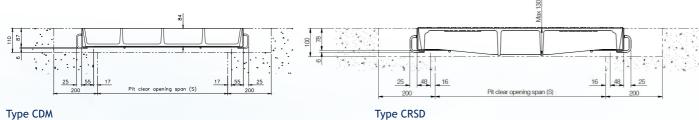
Pit clear opening sizes L x S	Cover type
600 x 600	CDLS
750 x 600	CDLS
900 x 600	CDLS
750 x 750	CDLS
900 x 750	CDLS
900 x 900	CDLS
600 x 1200	CRSD
750 x 1200	CRSD
1000 x 1000	CRSD



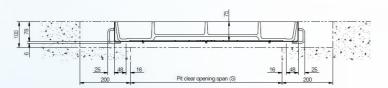
Type CDLF



Type CDLS



Type CDM



Type CRRD & CRRF

## **Duct & Trench Covers and Frames**

Suitable for 5 tonne slow moving pneumatic wheel load. Cover test load - 250kN

## **Recessed Top Covers**

Pit clear opening spans	Cover type
300	CDLF
450	CDLF
600	CDLF
750	CDLF
900	CDLF
1050	CDM
1200	CDM
1500	CDM/F



Recessed Top Covers Type CDLF / CDM or CDM/F

## Solid Top Covers

Pit clear opening spans	Cover type
600	CDLS
750	CDLS
900	CDLS
1200	CRSD



Solid Top Covers Type CDLS or CRSD

Recessed covers can be supplied to cover ducts or trenches as straight runs or as complex layouts.

Pit clear opening	Cover					Standar	d Pit clea	ar openin	g length				
spans	type	1300	1450	1600	1750	1900	2000	2150	2300	2450	2600	2700	2750
300	CDLF	*	*	2	*	*	*	*	*	3	*	*	*
450	CRRF	2	2	2	*	*	3	3	3	3	*	4	*
600	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
750	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
900	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
1050	CDM	2	2	2	*	*	3	3	3	3	*	4	*
1200	CDM	2	2	2	*	*	3	3	3	3	*	4	*
1500	CDM/F	2	2	2	*	*	3	3	3	3	*	4	*

### Solid Top Covers

Solid top covers are usually supplied in straight runs.

								///	//	- 101 -0			
Pit clear opening	Cover		Standard Pit clear opening length										
spans	type	1300	1450	1600	1750	1900	2000	2150	2300	2450	2600	2700	2750
600	CDLS	2	2	2	2	2	3	3	3	3	3	4	3
750	CDLS	2	2	2	2	2	3	3	3	3	3	4	3
900	CDLS	2	2	2	2	2	3	3	3	3	3	4	3
1200	CRSD	2	2	2	*	*	3	3	3	3	*	4	*

\*Indicates standard sizes not available - The number shown indicates the quantity of cover parts - Other standard sizes may be available, refer to our technical department.

## **Medium Duty**

## Multispan covers and frames

Suitable for 5 tonne slow moving pneumatic wheel load. Cover test load - 250kN

## Specification

Below is sample specification information and notes for Multispan recessed or Solid Top covers and frames.

## Loading group Gatic C250

5 tonne wheel load - test load 250 kN.

### Materials

Covers: Ductile iron components to BS EN 1563. Structural steel removable beams to BS EN10365.

Frame bars mild steel to BS EN 10025



Type CDLF recessed

## Finishes

Covers coated with black bituminous solution for protection during transit. Removable supporting steelwork and side frames galvanised to BS EN ISO 1461.

## Infill and surround concrete by customer

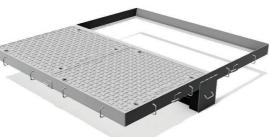
Concrete strength, using 10mm coarse aggregate, to be:

45N/mm2 for a test cube of 150mm or

40N/mm2 for a test cylinder of 150mm diameter x 300mm high.

### Installation

In accordance with instructions supplied by Gatic.



Type CDLS solid top

To specify use size and description format as follows:

COEX Multispan Recessed covers and frames 
Cover type CDLF recessed Multiple access covers recessed for concrete infill with removable beams.

.... in no. .... (length) x .... (span) mm pit clear opening multi span cover and frame.

COEX Type CDLF Ductile Iron Recessed Cover in .... parts complete with

.... in no. .... x .... mm galvanised removable support beam spanning the .... (length) mm way.

Suitable for Loading Group C250 - Medium Duty 5 Tonnes Wheel Load (pneumatic tyre).

COEX Multispan Solid Top covers and frames Cover type CDLS solid top Multiple solid top access covers with removable beams.

.... in no. .... (length) x .... (span) mm pit clear opening multi span cover and frame.

COEX Type CDLS Ductile Iron Solid Top Cover in .... parts complete with

.... in no. .... x .... mm galvanised removable support beam spanning the .... (length) mm way.

Suitable for Loading Group C250 - Medium Duty 5 Tonnes Wheel Load (pneumatic tyre).

Standard pit clear opening sizes are shown on Page 7.

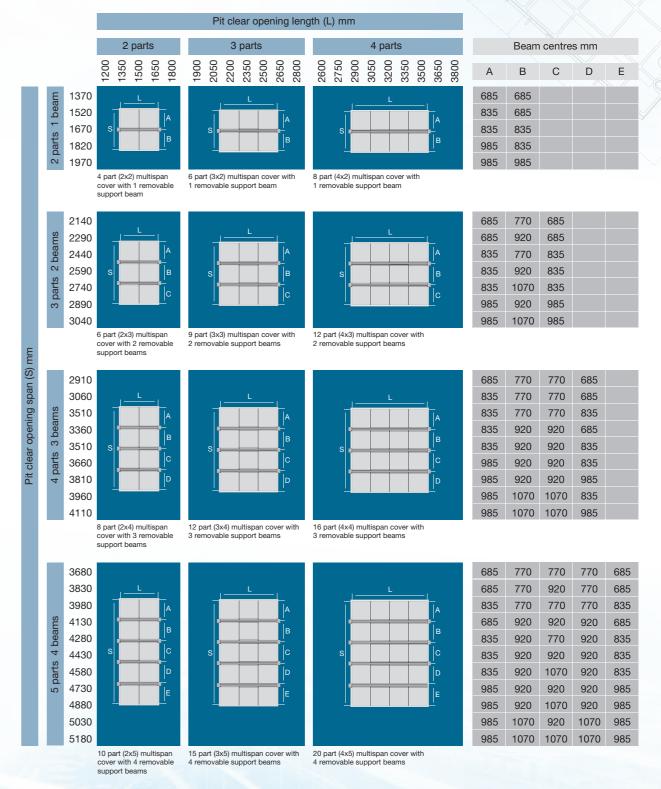
Beam sizes and other dimensions are shown on Pages 8 and 9.



## Multispan covers and frames

## **Product Selection**

Refer to the table to identify which cover and beam configuration you require against pit clear opening length (L) and pit clear opening span (S). All dimensions are in millimetres.



Note: For other pit clear opening sizes please refer to our technical department

## Loading Group | C250

## **Medium Duty**

## Multispan covers and frames

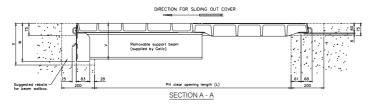
Covers recessed for concrete infill or solid top

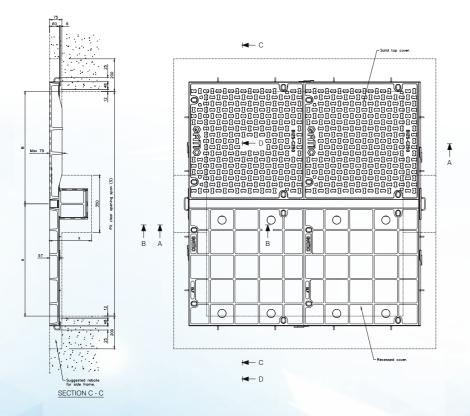
Cover types: CDLF (recessed) CDLS (solid top)

The details below show plan and sections of a typical recessed/solid top unit.









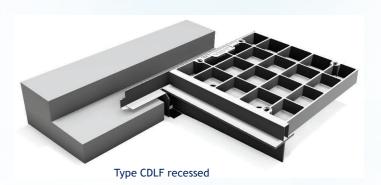
## Multispan covers and frames

## Beam Size

The required beam size for Multispan covers is dependent on the pit clear opening length and the loading group.

The table shows maximum beam length against beam size. The removable support beams are supplied by Gatic.

The table also indicates dimensions of the beam wallbox and rebate to suit different beam sizes. See also the accompanying section details.

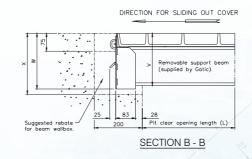


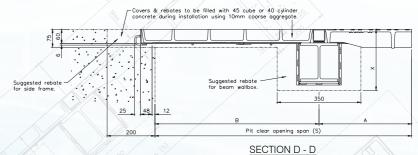


Type CDLS solid top

## Support beam size chart

Removable support	Max pit clear	Beam wallbox dimensions					
beam size	opening length (L)	٧	W	Х			
152 x 152 x 37kg/m UC	2500	219	229	260			
203 x 203 x 54kg/m UC	3200	260	270	300			
305 x 165 x 54kg/m UB	3650	368	378	410			
356 x 171 x 67kg/m UB	3800	421	431	470			







## **Heavy Duty**

## Single Covers and Frames

Suitable for 11.5 tonne slow moving pneumatic wheel load. Cover test load - 400kN

## **Recessed Top Covers**

Pit clear opening sizes L x S	Cover type
750 x 300	CDLF
600 x 450	CRRF
750 x 450	CRRF
600 x 600	CRRD
750 x 600	CRRD
900 x 600	CRRD
750 x 750	CRRD
900 x 750	CRRD
900 x 900	CRRD
600 x 1050	CDM
750 x 1050	CDM
1000 x 1050	CDM
600 x 1200	CDM
750 x 1200	CDM



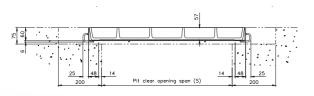
Recessed Top Covers Type CDLF, CRRF, CRRD, CDM



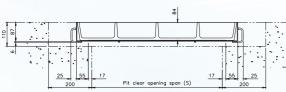
Solid Top Covers Type and CRSD

## Solid Top Covers

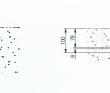
Pit clear opening sizes L x S	Cover type
600 x 600	CRSD
750 x 600	CRSD
900 x 600	CRSD
750 x 750	CRSD
900 x 750	CRSD
900 x 900	CRSD
600 x 1200	CRSD
750 x 1200	CRSD
1000 x 1000	CRSD



Type CDLF

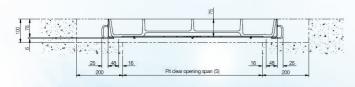


Type CDM



Type CRSD

Type CDMR



Type CRRD & CRRF

## **Duct & Trench Covers and Frames**

Suitable for 11.5 tonne slow moving pneumatic wheel load. Cover test load - 400kN

## **Recessed Top Covers**

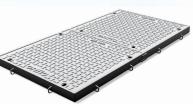
Pit clear opening spans	Cover type
300	CDLF
450	CRRD
750	CRRD
600	CRRD
900	CRRD
1050	CDM
1200	CDM
1500	CDM/F



Recessed Top Covers Type CDLF / CDM / CDM/F / CRRD /

## Solid Top Covers

Pit clear opening spans	Cover type
600	CRSD
750	CRSD
900	CRSD
1200	CRSD



Solid Top Covers Type CRSD

### Recessed Covers

Recessed covers can be supplied to cover ducts or trenches as straight runs or as complex layouts.

Pit clear opening spans	Cover type	Standard Pit clear opening length											
		1300	1450	1600	1750	1900	2000	2150	2300	2450	2600	2700	2750
300	CDLF	*	*	2	*	*	*	*	*	3	*	*	*
450	CRRF	2	2	2	*	*	3	3	3	3	*	4	*
600	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
750	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
900	CRRD	2	2	2	2	2	3	3	3	3	3	4	3
1050	CDM	2	2	2	*	*	3	3	3	3	*	4	*
1200	CDM	2	2	2	*	*	3	3	3	3	*	4	*
1500	CDM/F	2	2	2	*	*	3	3	3	3	*	4	*

### Solid Top Covers

Solid top covers are usually supplied in straight runs.

									// \\	. 1. 1.			
Pit clear opening	Cover	Standard Pit clear opening length											
spans	type	1300	1450	1600	1750	1900	2000	2150	2300	2450	2600	2700	2750
600	CRSD	2	2	2	2	2	3	3	3	3	3	4	3
750	CRSD	2	2	2	2	2	3	3	3	3	3	4	3
900	CRSD	2	2	2	2	2	3	3	3	3	3	4	3
1200	CRSD	2	2	2	*	*	3	3	3	3	*	4	*

\*Indicates standard sizes not available - The number shown indicates the quantity of cover parts - Other standard sizes may be available, refer to our technical department.

## **Heavy Duty**

## Multispan Covers and Frames

Suitable for 11.5 tonne slow moving pneumatic wheel load. Cover test load - 400kN

## Specification

Below is sample specification information and notes for Multispan recessed covers and frames.

## Loading group Gatic D400

11.5 tonne slow moving pneumatic wheel load - test load 400 kN.

## Materials

Covers: Ductile iron components to BS EN 1563. Structural steel removable beams to BS EN10365. Frame bars mild steel to BS EN 10025



Type CRRD recessed

## Finishes

Covers coated with black bitumous solution for protection during transit. Removable supporting steelwork and side frames galvanised to BS EN ISO 1461.

## Infill and surround concrete by customer

Concrete strength, using 10mm coarse aggregate, to be:

45N/mm2 for a test cube of 150mm or

40N/mm2 for a test cylinder of 150mm diameter x 300mm high.

### Installation

In accordance with instructions supplied by Gatic.



Type CRSD solid top

To specify use size and description format as follows:

.... in no. .... (length) x .... (span) mm pit clear opening multi span cover and frame.

COEX Type CRRD Ductile Iron Recessed Cover in .... parts complete with

 $\dots$  in no.  $\dots$  x  $\dots$  mm galvanised removable support beam spanning the  $\dots$  (length) mm way.

Suitable for Loading Group D400 - 11.5 Tonnes Slow Moving Wheel Load (pneumatic tyre).

COEX Multispan Solid Top covers and frames — Cover type CRSD solid top Multiple solid top access covers with removable beams.

.... in no. .... (length) x .... (span) mm pit clear opening multi span cover and frame.

 $\label{top-condition} \mbox{COEX Type CRSD Ductile Iron Solid Top Cover in } \dots \mbox{ parts complete with }$ 

.... in no. .... x .... mm galvanised removable support beam spanning the .... (length) mm way.

Suitable for Loading Group D400 - 11.5 Tonnes Slow Moving Wheel Load (pneumatic tyre).

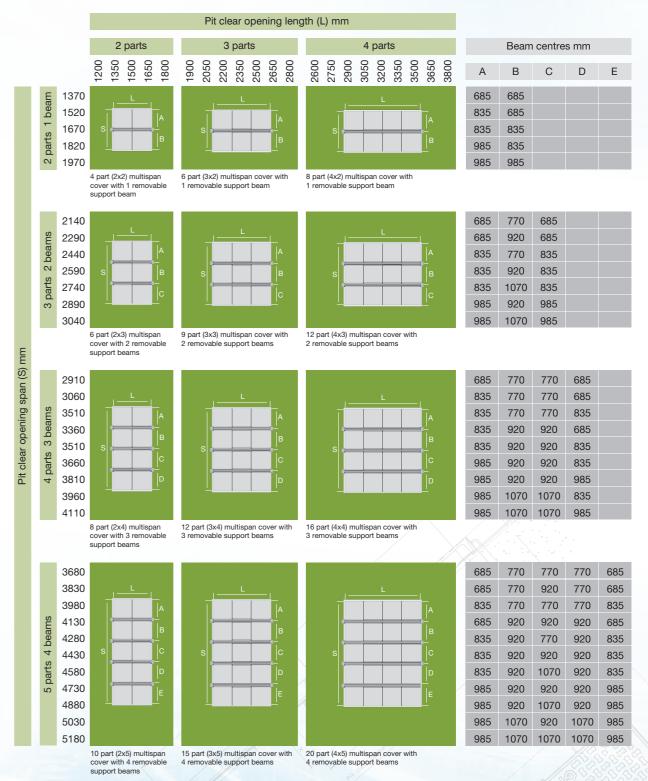
Standard pit clear opening sizes are shown on Page 13.

Beam sizes and other dimensions are shown on Pages 14 and 15.

## Multispan covers and frames

## **Product Selection**

Refer to the table to identify which cover and beam configuration you require against pit clear opening length (L) and pit clear opening span (S). All dimensions are in millimetres.



Note: For other pit clear opening sizes please refer to our technical department

## **Heavy Duty**

## Multispan Covers and Frames

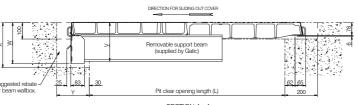
Covers recessed for concrete infill or solid top

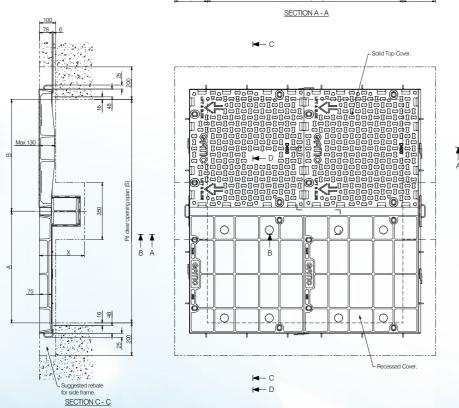
Cover types: CRRD (recessed) CRSD (solid top)

The details below show plan and sections of a typical recessed/solid top unit.











## Multispan covers and frames

## Beam Size

The required beam size for Multispan covers is dependent on the pit clear opening length and the loading group.

The table shows maximum beam length against beam size. The removable support beams are supplied by Gatic.

The table also indicates dimensions of the beam wallbox and rebate to suit different beam sizes. See also the accompanying section details.

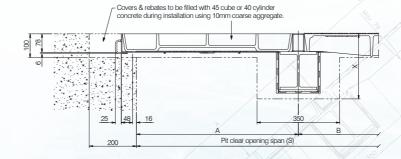




Type CRSD solid top

Support beam size chart

Removable support	Max pit clear	Beam wallbox dimensions						
beam size	opening length (L)		W	Х	Y			
152 x 152 x 37kg/m UC	1650	237	251	280	200			
203 x 203 x 52 kg/m UC	2350	281	295	325	200			
305 x 165 x 54kg/m UB	2750	385	399	430	200			
356 x 171 x 67kg/m UB	3200	438	452	485	300			
457 x 152 x 82kg/m UB	3500	541	555	580	300			
533 x 210 x 122kg/m UB	3800	620	634	660	300			



Removable support beam (supplied by Gatic)

Suggested rebate 25 83 30 Pit clear opening length (L)

Section D - D

Section B -B



DRAINAGE & ACCESS COVERS

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